



	8-114 SCRATCH RESISTANT FAST REPAIR CLEAR	8-615 HS420 HIGH PRODUCTION CLEAR	8-714 HS420 SUPREME CLEAR	8-774 ALLROUND CLEAR	8-814 FAST PERFORMANCE CLEAR	8-914 SUPER CLEAR	MATT CLEAR SYSTEM
PRODUCT CHARACTERISTICS							
JOB DESCRIPTION							
BEST USED FOR	1-2				1-5	1-3	
DRYING TIME AIR DRY 20 °C	45 min.	90 min.		90 min.	60 min.	45 min.	
DRYING TIME LOW BAKE 40 °C	5 min.	30 min.		20 min.	25 min.	15-20 min.	
DRYING TIME FORCED DRY 60 °C	3 min.	20 min.	20 min.	20 min.	10 min.	5-10 min.	30 min.
POLISHABLE AFTER	90 min. (Or after cooling down)	5 hrs. (Or after cooling down)	 (Or after cooling down)	5 hrs. (Or after cooling down)	90 min. (Or after cooling down)	45-60 min. (Or after cooling down)	
MIXING RATIO	5:1	3:1 +10%	3:1 +5%	2:1	2:1 +0-5%	1:1	3:1 +25%
HARDENERS	8-430, 8-440, 8-450, 8-460	8-430, 8-440, 8-450, 8-460	8-430, 8-440, 8-450, 8-460	8-74, 8-75, 8-76	8-810, 8-811	8-910	8-455
SCRATCH RESISTANT							

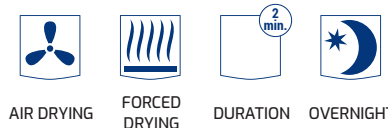
#### PRODUCT CHARACTERISTICS



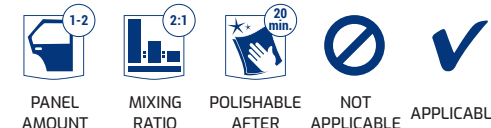
#### JOB DESCRIPTION



#### DRYING AND DRYING TIME



#### TECHNICAL INFO



- Drying times stated are typical values only and may vary depending on hardener, job size, spray booth set up and ambient conditions.
- For the latest Technical Data Sheets go to [www.de-beer.com](http://www.de-beer.com).

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