

## GENERAL INFORMATION

SP7081 Glaze BodyFiller is a non shrinking medium soft 2K finishing putty. It features great leveling due to low viscosity, good surface adhesion, fine feathering on edges when sanded with fine grid. The brushable Glaze makes a spray filler redundant. Easy to intermix with all (!) body fillers from the Spralac range for custom applications.

## MIXING RATIO



Add 1 - 3 percent Peroxide Hardener in Tube

**Do not add more than 3% weight this may lead to bleeding.**

## APPLICATION



GEL TIME AT 20°C / 68°F

3 minutes

Apply SP7081 Glaze BodyFiller in thin layers. Can be applied with a brush as well.



**Always mix the product on a clean surface, preferably use a mixing board.**

## DRY TIMES



AIR DRY 20°C / 68°F

INFRARED CURE

9 minutes

4 - 5 minutes at 1 meter



Dry times may vary based on humidity and temperature. The values mentioned on the infrared dry times will vary depending on the chosen IR system.

## SUBSTRATES



All Spralac body fillers, steel, most types of aluminium and galvanized steel.

## POT LIFE



-

## ADDITIVES



-

## SURFACE PREPARATION



Pre clean the surface with SP6499 Silicone Remover wipe on and wipe dry. Sand surface with P120—P240 grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with SP6499 Silicone Remover wipe on and wipe dry.



Block sand P240-P320.



Sanding P240-P320 orbit 3-5. Final sanding P320-P400 feather-edge.

**When applying the product on steel, most types of aluminium and galvanized steel, we recommend not to sand the substrate coarser than P120.**

## NEXT LAYER

SP5299 Universal Primer Filler Grey

## EU REGULATIONS

VOC Code		2004/42/IIIB(b)(250)220
Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11980-1/2) of the ready to use product.		IIIB/b. Bodyfiller/stopper - All types. EU limit values: 250g/l. (2007) This product contains a maximum of 220 g/l VOC.
<b>Chemical Base</b>	Unsaturated polyester resins and special fillers.	
<b>Physical Properties</b>	<b>Viscosity</b>	> 20,5 mm <sup>2</sup> /s 40°C / 104°F
	<b>Specific Gravity (kg/l)</b>	1,2
	<b>Dispersion.VOC</b>	220 g/l
	<b>Flash Point Closed Cup</b>	32°C / 89,6°F
	<b>Vol. % Solids</b>	-
	<b>Economy</b>	-
	<b>Gloss</b>	-
<b>Colour</b>	Yellow	

## PROTECTION



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).

**For more detailed information please visit the following link for the Safety Data Sheet:**



<https://www.spralac.com>

**Protect your skin by wearing gloves.**

## CLEAN UP



Universal nitro cleaner.

**Clean your tools before the product cures.**

## STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



## NOTES

-