



Technical Data Sheet

Q 70-205 2K HS AS Clearcoat 2:1

Characteristics:

High solid clear coat with high scratch resistant, good flow, UV resistant. High hardness, good chemical, mechanical and weathering resistance. Suitable for applications in spray booth. Clear coat is designed for use on solvent- and waterborne base coat.

Application:

Mixing ratio: 2:1 by volume. Mix thoroughly.

Apply with a spray gun with nozzle diameter 1,2 mm in 2 normal coats with 10 min. flash off between the coats.

Technical data:


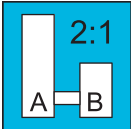

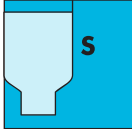
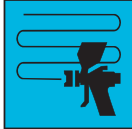
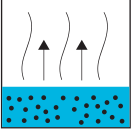




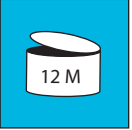
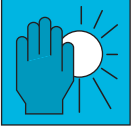
70-205 Clearcoat

Density (20°C): 0,96 g/cm³ Color: clear

Hardener normal 70-205HN / Hardener fast 70-205HF:

Density (20°C): Density: 1,00 g/cm³ Color: colorless

Note: Possible light coloration of the hardener doesn't affect the shade of the finishing

 2004/42/IIIB(d)(840) < 840g/l	 2 : 1	 50 min 20°C	 DIN cup 4mm at 20°C: 15 - 17 s	 2 coats 1,3 mm	 5-7 min <> coat 10 min < bake
 20°C dry to touch: 1 - 1,5 h 20°C dry to polish: 3,5 - 4 h 20°C full hardness: 4 days 60°C dry to touch: 10 min 60°C dry to polish: 15 min 60°C full hardness: 3 days	 8 - 15 min	 P1000 - P2500	 P1000 - P2500	 12 M	

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products.

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