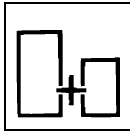




HR915

HYDROFAN EXTRAFLOW REDUCER



1000 ml +
100-200 ml

DESCRIPTION

Viscosity adjuster to use with HYDROFAN HE basecoat system.

USE

For adding to HYDROFAN mixed colours for complete or partial painting in order to improve and make easier the film flow applied under special conditions of high temperature and/or high air flow in the spray booth.

CHARACTERISTICS

- Ready-for-use product in the practical hydro bottle with easy dose cap
- For improved film application and flow
- Does not modify the product's chemical-physical characteristics
- It significantly reduces the viscosity of the ready-for-use product, especially for dark colours, thus favouring a more stretched film aspect

APPLICATION

Spraying.

Mixing ratio:

HYDROFAN (colour according to formulation)
HR915 HYDROFAN EXTRAFLOW REDUCER

volume and weight
1000 parts
100-200 parts

- It is possible to use HR915 in higher percentages, when it is required to obtain special colours (see dedicated painting process TDS).
- For "One Step" applications it is possible to add 10 to 20 parts of HR915 to the special additives (HR100-1-2) to adjust viscosity according to colour and temperature.

N.B. In case of overcoating with MC380 MACROFAN AIRTECH UHS CLEARCOAT, it is necessary to activate the matt basecoat with **5% of HH980 HYDROFAN BASECOAT ACTIVATOR**.

Ø Air cap: 1,1-1,2-1,3 mm traditional or HVLP
Pressure: as recommended by gun producers
N° of coats: see TDS n°0400

NOTES

KEEP AWAY FROM FROST: Store between + 5° and +35° C

Mixed and NOT THINNED colours have practically an unlimited pot life and must be stored only in plastic cans tightly closed. Colours ACTIVATED with HH980 have 2 hours pot life at 20°C.

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