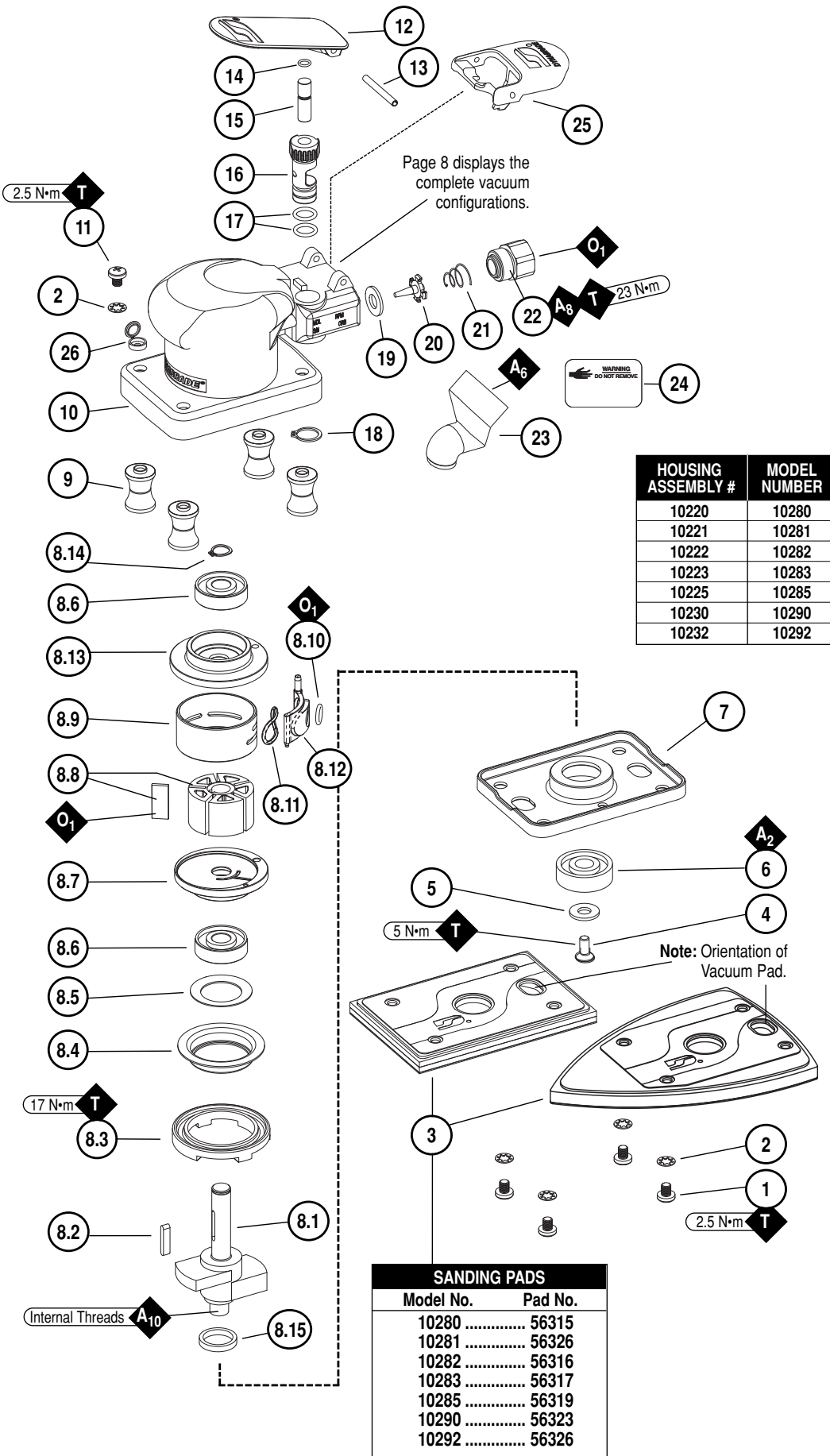


Models:
10280, 10281, 10282, 10283,
10285, 10290, 10292

Dynabug® II Complete Assembly

Index Key		
No.	Part #	Description
1	96539	Screw (4)
2	96538	Lock Washer (8)
3	Pads:	See Chart
4	95344	Screw
5	95935	Washer
6	54552	Bearing
7	57895	Pad Base (Standard)
8	57844	Motor Assembly
8.1	57892	Shaft Balancer
8.2	56047	Key
8.3	59058	Lock Ring
8.4	59057	Front Bearing Seal
8.5	59083	Felt Washer
8.6	58368	Bearing (2)
8.7	57858	Front Bearing Plate
8.8	57113	Blade (5)/Rotor Set
8.9	59134	Cylinder Sleeve
8.10	01024	O-Ring
8.11	95529	O-Ring
8.12	59133	Cylinder Sleeve Adaptor
8.13	59332	Rear Bearing Plate
8.14	98463	Retaining Ring
8.15	57896	Felt Seal
9	57890	Isolator Post (2)
10	Housing:	See Chart
11	96624	Screw (4)
12	69360	Throttle Lever
13	94590	Pin
14	98459	O-Ring
15	58363	Valve Stem
16	59075	Speed Regulator
17	01025	O-Ring (2)
18	95697	Retaining Ring
19	01464	Seal
20	58365	Tip Valve
21	01468	Spring
22	01494	Inlet Bushing
23	57897	Vacuum Tube
24	96540	Vacuum Port Cover
25	57041	Comfort Platform
26	96627	Screw Cap (4)

KEY	
O	Oil: O ₁ = Air Lube
A	Adhesive: A ₂ = Loctite #271 A ₆ = Loctite #380 A ₈ = Loctite #567 A ₁₀ = Loctite #243
T	Torque: N•m x 8.85 = In. - lbs.



HOUSING ASSEMBLY #	MODEL NUMBER
10220	10280
10221	10281
10222	10282
10223	10283
10225	10285
10230	10290
10232	10292