



**GENERAL INFORMATION:**

Grey shade 1K aerosol rub through primer, for use to cover any small exposed bare metal areas after sanding operations and before the application of topcoats



**Mixing Ratio:**  
Not applicable



**Spray Viscosity:**  
seconds      DIN Cup 4mm / 20°C  
Not applicable



**Aerosol distance**  
20-25cm (8-10")



**Application:**  
1-3 coats  
Max: 35 microns      0.6 - 1.4 mils



**Pot life at 20°C / 68°F**  
Not applicable      minutes



**Flash off at 20°C / 68°F**  
2-3 minutes



**Automotive Substrates:**  
- OEM Electro Deposit Primers with sand trough areas of bare metal ;  
- Bare steel  
- Galvanised steel  
- Aluminium



**Surface Preparation:**  
- Wash surface with mild detergent and water  
- Rinse with water and dry the surface  
- Clean surface with Silicone Remover and wipe dry with a clean cloth before the product flashes off.  
  
- One coat application no sanding is required, light sanding with soft sanding pad (p800) for overspray on 2-3 coats applications.



**Additives:**  
Not applicable



**Dry Times:**

hardener	drying time at 20°C (68°F)	drying time at 60°C (140°F) object temp	Infrared drying times*	
			½ bake	full bake
NA				



**Components:**

HS Surfacers	
6133	White GS903
6135	Light Grey GS905
6137	Mid Grey GS907

Hardeners				
2K	MS	HS	HS 420	Name:

Uni Thinners	



**Clean up:**  
Not applicable



**Use suitable respiratory protection (fresh air supply respirator is strongly recommended).**

**Next Layer:** Water Base 900\* Series  
BeroThane HS420 3000 Series  
BeroBase 500 series  
BeroMix 2000 series

EU regulations		
VOC code	2004/42/IB(c)(840)791	
product sub category (according directive 2004/42/EC) and max VOC content (ISO 11890-1/2) of the ready to use product	IB/e. Special finishes - All types. EU limit values: 840g/l. (2007) This product contains a maximum of 791 g/l VOC	
Chemical base		
Physical properties	Specific gravity	1.052
	Specific gravity	
	Specific gravity	
	Flash point closed cup	<-18°C (<-0.5°F)
	Vol. % solids	
	Film thickness	
	Theoretical coverage Ready to Spray	400ml / 1 m² / 25 µm
	Gloss	Matt
	Colour	White/Light Grey/Mid Grey

**Storage /shelflife:**

Under normal storage conditions 10°C - 30°C / ( 50°F - 90°F) up to ten years (unopened container).



**Notes:**  
This product is intended for professional use only.

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