



## **Standohyd Basecoat Pure Silver**

- **Suitable for wheels, mirror housings and accessories**
- **Special effect colour**
- **Specific application process**



### **Technical Description:**

- **Thin with 50 % Standohyd Special Effect Additive**

# Standohyd Basecoat Pure Silver

## Substrate:

- Stadox VOC System Filler
- Through-hardened sanded paintwork

Do not forget cleaning!

## Pretreatment / Cleaning:



For substrate preparation see Stadox Painting System S1



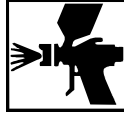
Use air fed respirator. Refer to relevant Health and Safety Data Sheets.

1 normal coat  
1 light coat with increased distance to object

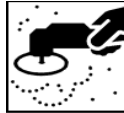
Flash off time can be reduced by

- Using air blower
- Spray booth blower system
- Infrared drying
- Increasing spray booth temperature to max. 45°C until mat

## Application:



A Standocryl VOC Clear must be applied completely over any prepared panels, then cured and sanded



Orbital sanding machine P1000-P1500  
Edges and corners P3000 handsanding



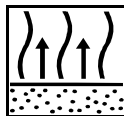
Add 50% Standohyd Special Effect Additive to the Pure Silver colour for standard application. Gently shake Standohyd Special Effect Additive before use.



Compliant 1.2 - 1.3 mm  
2.0 bar inlet pressure  
1.5 = 10 - 15 micron



HVLP 1.2 - 1.3 mm  
0.7 bar atomization pressure  
1.5 = 10 - 15 micron



Final flash off until matt



Standocryl VOC Clears

# Standohyd Basecoat Pure Silver

## Flashpoint:

- 50°C / 122°F

## Specific Gravity:

- 1.001 g/cm<sup>3</sup>

## Solid Content

### (without thinner added):

- 12.2 Weight %
- 10.57 Volume %

## VOC (2004/42/EC):

2004/42/II B(d)(420)420

The EU limit value for this product (product category: IIB.d) in ready for use form is max 420 g/litre of VOC. The VOC content of this product in ready for use form is max. 420 g/l.

## Theoretical

### Coverage:

- 11 m<sup>2</sup>/l at 15 micron dry film thickness

## Cleaning of equipment:

Rinse first with Standohyd Demineralized Water.  
Clean after use with Standox Cleaning Thinner.

## Important remarks:

- The equipment for water thinnable products must be compatible with waterbased products.
- When collecting waste for disposal, separate water-thinnable products from conventional ones, otherwise waste disposal will be more difficult and expensive, if not impossible.
- Best results with SATA NR3000 HVLP 1.3 mm spray gun
- Standohyd Special Effect Additive should be added to the Standohyd Pure Silver colour directly before application, best results are when used within same working day.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.